

DEC.	HEX.	SYMBOL	FUNCTION
0	(00)	NUL	Null
7	(07)	BEL	Buzzer
8	(08)	BS	Backspace
9	(09)	HT	Horizontal Tab
10	(0A)	LF	Line Feed
11	(0B)	VT	Vertical Tab
12	(0C)	FF	Form Feed
13	(0D)	CR	Carriage Return
14	(0E)	SO	Set Double-width Printing
15	(0F)	SI	Select Condensed Printing
17	(11)	DC1	Select Printer
18	(12)	DC2	Select 10 cpi Printing
19	(13)	DC3	Device Control 3
20	(14)	DC4	Cancel Double Width
24	(18)	CAN	Cancel Data
27	(1B)	ESC	Select Graphics Mode (AGM)
42	(2A)	*	
m	m	m	
n1	n1	n1	
n2	n2	n2	
27	(1B)	ESC	Set/Reset Underline
45	(2D)	---	(n=1:Set, n=0:Reset)
n	n	n	
27	(1B)	ESC	Set 1/8" Line Spacing
48	(30)	0	
27	(1B)	ESC	Set 7/72" Line Spacing
49	(31)	1	
27	(1B)	ESC	Start Line Spacing Set By
50	(32)	2	ESC A
27	(1B)	ESC	Set n/216" Line Feed/Set
51	(33)	3	n/180" Line Feed (AGM)
n	(n)	n	

27	(1B)	ESC	Set Top of Form
52	(34)	4	
27	(1B)	ESC	Set Automatic Line Feed
53	(35)	5	
n	n	n	
27	(1B)	ESC	Select Character Set 2
54	(36)	6	
27	(1B)	ESC	Select Character Set 1
55	(37)	7	
27	(1B)	ESC	Select Compressed Printing
58	(3A)	:	
27	(1B)	ESC	Definer Downloading Character
61	(3D)	=	
27	(1B)	ESC	Set Line Spacing
65	(41)	A	
n	n	n	
27	(1B)	ESC	Set Vertical Tab
66	(42)	B	Stop
n1	n1	n1	
..	
0	(00)	NUL	
27	(1B)	ESC	Set Form Length
67	(43)	C	In Lines
n	n	n	
27	(1B)	ESC	Set Form Length
67	(43)	C	In Inches
0	(00)	NUL	
n	n	n	
27	(1B)	ESC	Set Horizontal Tabs
68	(44)	D	
n1	n1	n1	
..	
0	(00)	NUL	
27	(1B)	ESC	Set Emphasized Print
69	(45)	E	
27	(1B)	ESC	Cancel Emphasized Print
70	(46)	F	
27	(1B)	ESC	Set Double-Strike Print
71	(47)	G	
27	(1B)	ESC	Reset Double-Strike Print
72	(48)	H	

27	(1B)	ESC	Select Print Mode
73	(49)	I	
n	n	n	
27	(1B)	ESC	Variable Line Spacing
74	(4A)	J	
n	n	n	
27	(1B)	ESC	Normal-density Bit Image Mode
75	(48)	K	
n1	n1	n1	
n2	n2	n2	
27	(1B)	ESC	Double Density Bit Image Mode
76	(4C)	L	
n1	n1	n1	
n2	n2	n2	
27	(1B)	ESC	Set Skip Perforation
78	(4E)	N	
n	n	n	
27	(1B)	ESC	Cancel Skip Perforation
79	(4F)	O	
27	(1B)	ESC	Select or Deselect Proportional Characters
80	(50)	P	
n	n	n	
27	(1B)	ESC	Deselect Printer (same as Q6)
81	(51)	Q	
n	n	n	
27	(1B)	ESC	Set All Tabs To Power-On Settings
82	(52)	R	
27	(1B)	ESC	Set Super-/Subscript
83	(53)	S	
n	n	n	
27	(1B)	ESC	End Super-/Subscript
84	(54)	T	
27	(1B)	ESC	Set Bidirectional/Unidirectional
85	(55)	U	
n	n	n	
27	(1B)	ESC	Continuous Double-width Printing
87	(57)	W	
n	n	n	
27	(1B)	ESC	Set Left/Right Margin
88	(58)	X	
n1	n1	n1	
n2	n2	n2	
27	(1B)	ESC	Double Density Bit Image Mode

89	(59)	Y	(Normal Speed)
n1	n1	n1	
n2	n2	n2	

27	(1B)	ESC	Quadruple-Density Bit Image
90	(5A)	Z	Mode
n1	n1	n1	
n2	n2	n2	

27	(1B)	ESC	Set Double Height
91	(5B)	[
64	(40)	@	
n1	n1	n1	
n2	n2	n2	
0	00	NUL	
0	00	NUL	
m1	m1	m1	
m2	m2	m2	

27	(1B)	ESC	Initialize Printer
91	(5B)	[
75	(4B)	K	
c	c	c	
0	00	NUL	
i	i	i	
3	03	3	
p1	p1	p1	
p2	p2	p2	

27	(1B)	ESC	Select Code Page
91	(5B)	[
84	(54)	T	
4	(04)	4	
0	00	NUL	
0	00	NUL	
0	00	NUL	
n1	n1	n1	
n2	n2	n2	

27	(1B)	ESC	Select Vertical Units
91	(5B)	[
92	(5C)	\	
n1	n1	n1	
n2	n2	n2	

27	(1B)	ESC	High Resolution Graphics
91	(5B)	[
103	(67)	g	
n1	n1	n1	
n2	n2	n2	
p1	p1	p1	

27	(1B)	ESC	Print Continuously from
92	(5c)	\	All Characters Chart
n1	n1	n1	
n2	n2	n2	

27	(1B)	ESC	Reverse Feed
93	(5D)]	
27	(1B)	ESC	Print One Character from
94	(5E)	^	All Characters Chart
n	n	n	
27	(1B)	ESC	Overscoring
95	(5F)	—	
n	n	n	
27	(1B)	ESC	Relative Move Forward Within
100	(64)	d	A Line
n1	n1	n1	
n2	n2	n2	
27	(1B)	ESC	Stop Printing
106	(6A)	j	
27	(1B)	ESC	Select LQ Type Style
107	(6B)	k	
n	n	n	